

Mass Transfer Binay K Dutta Solution Manual

This classic text is an exploration of the practical aspects of thermodynamics and heat transfer. It was designed for daily use and reference for system design and for troubleshooting common engineering problems—an indispensable resource for practicing process engineers.

This book introduces the fundamental principles of the mass transfer phenomenon and its diverse applications in process industry. It covers the full spectrum of techniques for chemical separations and extraction. Beginning with molecular diffusion in gases, liquids and solids within a single phase, the mechanism of inter-phase mass transfer is explained with the help of several theories. The separation operations are explained comprehensively in two distinct ways—stage-wise contact and continuous differential contact. The primary design requirements of gas–liquid equipment are discussed. The book provides a detailed discussion on all individual gas–liquid, liquid–liquid, solid–gas, and solid–liquid separation processes. The students are also exposed to the underlying principles of the membrane-based separation processes. The book is replete with real applications of separation processes and equipment. Problems are worked out

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in each chapter. Besides, problems with answers, short questions, multiple choice questions with answers are given at the end of each chapter. The text is intended for a course on mass transfer, transport and separation processes prescribed for the undergraduate and postgraduate students of chemical engineering.

This introductory text discusses the essential concepts of three fundamental transport processes, namely, momentum transfer, heat transfer, and mass transfer. Apart from chemical engineering, transport processes play an increasingly important role today in the fields of biotechnology, nanotechnology and microelectronics. The book covers the basic laws of momentum, heat and mass transfer. All the three transport processes are explained using two approaches—first by flux expressions and second by shell balances. These concepts are applied to formulate the physical problems of momentum, heat and mass transfer. Simple physical processes from the chemical engineering field are selected to understand the mechanism of these transfer operations. Though these problems are solved for unidirectional flow and laminar flow conditions only, turbulent flow conditions are also discussed. Boundary conditions and Prandtl mixing models for turbulent flow conditions are explained as well. The unsteady-state conditions for momentum, heat and mass transfer

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have also been highlighted with the help of simple cases. Finally, the approach of analogy has also been adopted in the book to understand these three molecular transport processes. Different analogies such as Reynolds, Prandtl, von Kármán and Chilton–Colburn are discussed in detail. This book is designed for the undergraduate students of chemical engineering and covers the syllabi on Transport Phenomena as currently prescribed in most institutes and universities.

This book is written specially for the students of B.E./B.Tech. of Metallurgical and Materials Engineering. It also serves the needs of allied scientific disciplines at the undergraduate, graduate level and practising professional engineers. In Chemistry of Petrochemical Processes, readers find a handy and valuable source of information containing insights into petrochemical reactions and products, process technology, and polymer synthesis. The book reviews and describes the reactions and processes involved in transforming petroleum-based hydrocarbons into the chemicals that form the basis of the multi-billion dollar petrochemical industry. In addition, the book includes information on new process developments for the production of raw materials and intermediates for petrochemicals that have surfaced since the book's first edition. Provides a quick understanding of the chemical reactions associated with oil and gas

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processing Contains insights into petrochemical reactions and products, process technology, and polymer synthesis

You can maximize industrial profitability by choosing the right separation process with this authoritative guide. This book will help engineers, chemists, managers, and technicians in the chemical, petroleum, pharmaceutical, food, and paper industries maximize profitability by optimizing performance of separation processes. Focusing on the latest distillation, extraction, adsorption, and membrane processes, this up-to-the-minute guide helps you select a cost-effective process; choose a cost-cutting configuration; keep up with cutting-edge technology; and follow up on your choices. Written by two of the leading separation process chemical engineers in the world, this handbook is truly worth its weight in gold to anyone involved in separation process technology.

This text is meant to fill a long felt need for a comprehensive and authoritative book on heat and mass transfer for students of Mechanical/Chemical/Aeronautical/Production/Metallurgical engineering. The dual objective of understanding the physical phenomena involved and the ability to formulate and solve typical problems by an average student has been kept in mind while writing this book. In this text, an effort has been made to identify the similarities in both qualitative

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and quantitative approach, between heat transfer and mass transfer. This gives a better understanding of the phenomena of mass transfer. The subject matter has been developed to a sufficiently advanced stage in a logical and coherent manner with neat illustrations along with an adequate number of solved examples. A large number of problems (with answers) at the end of each chapter assist in the pedagogy. The book has been appended with a set of selected MCQs. The role of experimentation in the teaching of Heat and Mass Transfer is well established. Properly designed experiments reinforce the teaching of basic principles more thoroughly. Keeping this in mind one full chapter comprising 12 typical experiments forms another special feature of this text. Contents: Basic Concepts Fundamental Equations of Conduction One-Dimensional Steady State Heat Conduction Multi-Dimensional Steady State Conduction Transient Heat Conduction Fundamentals of Convective Heat Transfer Forced Convection Systems Natural Convection Thermal Radiation - Basic Relations Radiative Heat Exchange Between Surfaces Boiling and Condensation Heat Exchangers Diffusion Mass Transfer Convective Mass Transfer Experiments in Engineering Heat and Mass Transfer.

This textbook is intended for courses in heat transfer for undergraduates, not only in chemical engineering

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and related disciplines of biochemical engineering and chemical technology, but also in mechanical engineering and production engineering. The author provides the reader with a very thorough account of the fundamental principles and their applications to engineering practice, including a survey of the recent developments in heat transfer equipment. The three basic modes of heat transfer - conduction, convection and radiation - have been comprehensively analyzed and elucidated by solving a wide range of practical and design-oriented problems. A whole chapter has been devoted to explain the concept of the heat transfer coefficient to give a feel of its importance in tackling problems of convective heat transfer. The use of the important heat transfer correlations has been illustrated with carefully selected examples.

PRINCIPLES OF MASS TRANSFER AND SEPERATION PROCESSES PHI Learning Pvt. Ltd.

This textbook is targetted to undergraduate students in chemical engineering, chemical technology, and biochemical engineering for courses in mass transfer, separation processes, transport processes, and unit operations. The principles of mass transfer, both diffusional and convective have been comprehensively discussed. The application of these principles to separation processes is explained. The more common separation processes used in the chemical industries are individually described in

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separate chapters. The book also provides a good understanding of the construction, the operating principles, and the selection criteria of separation equipment. Recent developments in equipment have been included as far as possible. The procedure of equipment design and sizing has been illustrated by simple examples. An overview of different applications and aspects of membrane separation has also been provided. 'Humidification and water cooling', necessary in every process industry, is also described. Finally, elementary principles of 'unsteady state diffusion' and mass transfer accompanied by a chemical reaction are covered.

SALIENT FEATURES :

- A balanced coverage of theoretical principles and applications.
- Important recent developments in mass transfer equipment and practice are included.
- A large number of solved problems of varying levels of complexities showing the applications of the theory are included.
- Many end-chapter exercises.
- Chapter-wise multiple choice questions.
- An Instructors manual for the teachers.

Over the past few decades there has been a prolific increase in research and development in area of heat transfer, heat exchangers and their associated technologies. This book is a collection of current research in the above mentioned areas and discusses experimental, theoretical and calculation approaches and industrial utilizations with modern

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ideas and methods to study heat transfer for single and multiphase systems. The topics considered include various basic concepts of heat transfer, the fundamental modes of heat transfer (namely conduction, convection and radiation), thermophysical properties, condensation, boiling, freezing, innovative experiments, measurement analysis, theoretical models and simulations, with many real-world problems and important modern applications. The book is divided in four sections : "Heat Transfer in Micro Systems", "Boiling, Freezing and Condensation Heat Transfer", "Heat Transfer and its Assessment", "Heat Transfer Calculations", and each section discusses a wide variety of techniques, methods and applications in accordance with the subjects. The combination of theoretical and experimental investigations with many important practical applications of current interest will make this book of interest to researchers, scientists, engineers and graduate students, who make use of experimental and theoretical investigations, assessment and enhancement techniques in this multidisciplinary field as well as to researchers in mathematical modelling, computer simulations and information sciences, who make use of experimental and theoretical investigations as a means of critical assessment of models and results derived from advanced numerical simulations and improvement of the developed models and numerical methods.

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Introductory Transport Phenomena by R. Byron Bird, Warren E. Stewart, Edwin N. Lightfoot, and Daniel Klingenberg is a new introductory textbook based on the classic Bird, Stewart, Lightfoot text, Transport Phenomena. The authors' goal in writing this book reflects topics covered in an undergraduate course. Some of the rigorous topics suitable for the advanced students have been retained. The text covers topics such as: the transport of momentum; the transport of energy and the transport of chemical species. The organization of the material is similar to Bird/Stewart/Lightfoot, but presentation has been thoughtfully revised specifically for undergraduate students encountering these concepts for the first time. Devoting more space to mathematical derivations and providing fuller explanations of mathematical developments—including a section of the appendix devoted to mathematical topics—allows students to comprehend transport phenomena concepts at an undergraduate level.

"The fourth edition of Elements of Chemical Reaction Engineering is a completely revised version of the book. It combines authoritative coverage of the principles of chemical reaction engineering with an unsurpassed focus on critical thinking and creative problem solving, employing open-ended questions and stressing the Socratic method. Clear and organized, it integrates text, visuals, and computer simulations to help readers solve even the most

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challenging problems through reasoning, rather than by memorizing equations."--BOOK JACKET. Designed as a textbook for the undergraduate students of chemical engineering and related disciplines such as biotechnology, polymer technology, petrochemical engineering, electrochemical engineering, environmental engineering and safety engineering, the chief objective of the book is to prepare students to make analysis of chemical processes through calculations and to develop systematic problem-solving skills in them. The text presents the fundamentals of chemical engineering operations and processes in a simple style that helps the students to gain a thorough understanding of chemical process calculations. The book deals with the principles of stoichiometry to formulate and solve material and energy balance problems in processes with and without chemical reactions. With the help of examples, the book explains the construction and use of reference-substance plots, equilibrium diagrams, psychrometric charts, steam tables and enthalpy composition diagrams. It also elaborates on thermophysics and thermochemistry to acquaint the students with the thermodynamic principles of energy balance calculations. The book is supplemented with Solutions Manual for instructors containing detailed solutions of all chapter-end unsolved problems. NEW TO THE SECOND

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EDITION • Incorporates a new chapter on Bypass, Recycle and Purge Operations • Comprises updates in some sections and presents new sections on Future Avenues and Opportunities in Chemical Engineering, Processes in Biological and Energy Systems • Contains several new worked-out examples in the chapter on Material Balance with Chemical Reaction • Includes GATE questions with answers up to the year 2016 in Objective-type questions KEY FEATURES • SI units are used throughout the book. • All basic chemical engineering operations and processes are introduced, and different types of problems are illustrated with worked-out examples. • Stoichiometric principles are extended to solve problems related to bioprocessing, environmental engineering, etc. • Exercise problems (more than 810) are organised according to the difficulty level and all are provided with answers.

A thorough introduction to the fundamentals and applications of microscopic and macroscopic mass transfer.

This concise and systematically organized text, now in its second edition, gives a clear insight into various membrane separation processes. It covers the fundamentals as well as the recent developments of different processes along with their industrial applications and the products. It includes the basic principles, operating parameters,

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membrane hardware, flux equation, transport mechanism, and applications of membrane-based technologies. Membrane separation processes are largely rate-controlled separations which require rate analysis for complete understanding. Moreover, a higher level of mathematical analysis, along with the understanding of mass transfer, is also required. These are amply treated in different chapters of the book to make the students comprehend the membrane separation principles with ease. This textbook is primarily designed for undergraduate students of chemical engineering, biochemical engineering and biotechnology for the course in membrane separation processes. Besides, the book will also be useful to process engineers and researchers.

KEY FEATURES

- Provides sufficient number of examples of industrial applications related to chemical, metallurgical, biochemical and food processing industries.
- Focuses on important biomedical applications of membrane-based technologies such as blood oxygenator, controlled drug delivery, plasmapheresis, and bioartificial organs.
- Includes chapter-end short questions and problems to test students' comprehension of the subject.

NEW TO THIS EDITION

- A new section on membrane cleaning is included. Membrane fabrication methods are supplemented with additional information (Chapter 2).
- Additional information on silt density index, forward osmosis

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and sea water desalination (Chapter 3). • Physicochemical parameters affecting nanofiltration, determination of various resistances using resistance in series model and few more industrial applications with additional short questions (Chapter 4). • Membrane cross-linking methods used in pervaporation, factors affecting pervaporation and few more applications (Chapter 9). • Membrane distillation, membrane reactor with different modules, types of membranes and reactions for membrane reactor (Chapter 13).

Originally published: New York: McGraw-Hill, 1971.
2nd ed. Includes a new introduction.

Up-to-Date Coverage of All Chemical Engineering Topics?from the Fundamentals to the State of the Art Now in its 85th Anniversary Edition, this industry-standard resource has equipped generations of engineers and chemists with vital information, data, and insights. Thoroughly revised to reflect the latest technological advances and processes, Perry's Chemical Engineers' Handbook, Ninth Edition, provides unsurpassed coverage of every aspect of chemical engineering. You will get comprehensive details on chemical processes, reactor modeling, biological processes, biochemical and membrane separation, process and chemical plant safety, and much more. This fully updated edition covers: Unit Conversion Factors and Symbols • Physical and Chemical Data including Prediction and Correlation

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of Physical Properties • Mathematics including Differential and Integral Calculus, Statistics , Optimization • Thermodynamics • Heat and Mass Transfer • Fluid and Particle Dynamics *Reaction Kinetics • Process Control and Instrumentation• Process Economics • Transport and Storage of Fluids • Heat Transfer Operations and Equipment • Psychrometry, Evaporative Cooling, and Solids Drying • Distillation • Gas Absorption and Gas-Liquid System Design • Liquid-Liquid Extraction Operations and Equipment • Adsorption and Ion Exchange • Gas-Solid Operations and Equipment • Liquid-Solid Operations and Equipment • Solid-Solid Operations and Equipment •Chemical Reactors • Bio-based Reactions and Processing • Waste Management including Air ,Wastewater and Solid Waste Management* Process Safety including Inherently Safer Design • Energy Resources, Conversion and Utilization* Materials of Construction

Written by a highly regarded author with industrial and academic experience, this new edition of an established bestselling book provides practical guidance for students, researchers, and those in chemical engineering. The book includes a new section on sustainable energy, with sections on carbon capture and sequestration, as a result of increasing environmental awareness; and a companion website that includes problems, worked solutions, and Excel spreadsheets to enable

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students to carry out complex calculations.

This timely book is the first to provide a comprehensive overview of all important aspects of this modern technology with the focus on the "green aspect". The expert authors present everything from reactions without solvents to nanostructures for separation methods, from combinatorial chemistry on solid phase to dendrimers. The result is a ready reference packed full of valuable facts on the latest developments in the field - high-quality information otherwise widely spread throughout articles and reviews. From the contents: * Green chemistry for sustainable development * New synthetic methodologies and the demand for adequate separation processes * New developments in separation processes * Future trends and needs It is a "must-have" for every researcher in the field.

This broad-based book covers the three major areas of Chemical Engineering. Most of the books in the market involve one of the individual areas, namely, Fluid Mechanics, Heat Transfer or Mass Transfer, rather than all the three. This book presents this material in a single source. This avoids the user having to refer to a number of books to obtain information. Most published books covering all the three areas in a single source emphasize theory rather than practical issues. This book is written with emphasis on practice with brief theoretical concepts in the form of questions and answers, not adopting

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stereo-typed question-answer approach practiced in certain books in the market, bridging the two areas of theory and practice with respect to the core areas of chemical engineering. Most parts of the book are easily understandable by those who are not experts in the field. Fluid Mechanics chapters include basics on non-Newtonian systems which, for instance find importance in polymer and food processing, flow through piping, flow measurement, pumps, mixing technology and fluidization and two phase flow. For example it covers types of pumps and valves, membranes and areas of their use, different equipment commonly used in chemical industry and their merits and drawbacks. Heat Transfer chapters cover the basics involved in conduction, convection and radiation, with emphasis on insulation, heat exchangers, evaporators, condensers, reboilers and fired heaters. Design methods, performance, operational issues and maintenance problems are highlighted. Topics such as heat pipes, heat pumps, heat tracing, steam traps, refrigeration, cooling of electronic devices, NO_x control find place in the book. Mass transfer chapters cover basics such as diffusion, theories, analogies, mass transfer coefficients and mass transfer with chemical reaction, equipment such as tray and packed columns, column internals including structural packings, design, operational and installation issues, drums and separators are discussed in good detail.

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Absorption, distillation, extraction and leaching with applications and design methods, including emerging practices involving Divided Wall and Petluk column arrangements, multicomponent separations, supercritical solvent extraction find place in the book. Introduction - Conduction - Convection - Radiation - Heat Exchange Equipments - Evaporation - Diffusion - Distillation - Gas Absorption - Liquid Liquid Extraction - Crystallisation - Drying - Appendix I Try yourself - Appendix II Thermal conductivity data - Appendix III Steam tables

Designed as an undergraduate-level textbook in Chemical Engineering, this student-friendly, thoroughly class-room tested book, now in its second edition, continues to provide an in-depth analysis of chemical engineering thermodynamics. The book has been so organized that it gives comprehensive coverage of basic concepts and applications of the laws of thermodynamics in the initial chapters, while the later chapters focus at length on important areas of study falling under the realm of chemical thermodynamics. The reader is thus introduced to a thorough analysis of the fundamental laws of thermodynamics as well as their applications to practical situations. This is followed by a detailed discussion on relationships among thermodynamic properties and an exhaustive treatment on the thermodynamic properties of solutions. The role of phase equilibrium

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thermodynamics in design, analysis, and operation of chemical separation methods is also deftly dealt with. Finally, the chemical reaction equilibria are skillfully explained. Besides numerous illustrations, the book contains over 200 worked examples, over 400 exercise problems (all with answers) and several objective-type questions, which enable students to gain an in-depth understanding of the concepts and theory discussed. The book will also be a useful text for students pursuing courses in chemical engineering-related branches such as polymer engineering, petroleum engineering, and safety and environmental engineering. New to This Edition • More Example Problems and Exercise Questions in each chapter • Updated section on Vapour–Liquid Equilibrium in Chapter 8 to highlight the significance of equations of state approach • GATE Questions up to 2012 with answers

The subject of transport phenomena has long been thoroughly and expertly addressed on the graduate and theoretical levels. Now *Transport Phenomena and Unit Operations: A Combined Approach* endeavors not only to introduce the fundamentals of the discipline to a broader, undergraduate-level audience but also to apply itself to the concerns of practicing engineers as they design, analyze, and construct industrial equipment. Richard Griskey's innovative text combines the often separated but intimately related disciplines of transport phenomena

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and unit operations into one cohesive treatment. While the latter was an academic precursor to the former, undergraduate students are often exposed to one at the expense of the other. Transport Phenomena and Unit Operations bridges the gap between theory and practice, with a focus on advancing the concept of the engineer as practitioner. Chapters in this comprehensive volume include: Transport Processes and Coefficients Frictional Flow in Conduits Free and Forced Convective Heat Transfer Heat Exchangers Mass Transfer; Molecular Diffusion Equilibrium Staged Operations Mechanical Separations Each chapter contains a set of comprehensive problem sets with real-world quantitative data, affording students the opportunity to test their knowledge in practical situations. Transport Phenomena and Unit Operations is an ideal text for undergraduate engineering students as well as for engineering professionals.

This book, now in its second edition, continues to provide a comprehensive introduction to the principles of chemical engineering thermodynamics and also introduces the student to the application of principles to various practical areas. The book emphasizes the role of the fundamental principles of thermodynamics in the derivation of significant relationships between the various thermodynamic properties. The initial chapter provides an overview

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of the basic concepts and processes, and discusses the important units and dimensions involved. The ensuing chapters, in a logical presentation, thoroughly cover the first and second laws of thermodynamics, the heat effects, the thermodynamic properties and their relations, refrigeration and liquefaction processes, and the equilibria between phases and in chemical reactions. The book is suitably illustrated with a large number of visuals. In the second edition, new sections on Quasi-Static Process and Entropy Change in Reversible and Irreversible Processes are included. Besides, new Solved Model Question Paper and several new Multiple Choice Questions are also added that help develop the students' ability and confidence in the application of the underlying concepts. Primarily intended for the undergraduate students of chemical engineering and other related engineering disciplines such as polymer, petroleum and pharmaceutical engineering, the book will also be useful for the postgraduate students of the subject as well as professionals in the relevant fields. A staple in any chemical engineering curriculum New edition has a stronger emphasis on membrane separations, chromatography and other adsorptive processes, ion exchange Discusses many developing topics in more depth in mass transfer operations, especially in the biological engineering area Covers in more detail phase equilibrium since

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distillation calculations are completely dependent on this principle Integrates computational software and problems using Mathcad Features 25-30 problems per chapter

Membrane Characterization provides a valuable source of information on how membranes are characterized, an extremely limited field that is confined to only brief descriptions in various technical papers available online. For the first time, readers will be able to understand the importance of membrane characterization, the techniques required, and the fundamental theory behind them. This book focuses on characterization techniques that are normally used for membranes prepared from polymeric, ceramic, and composite materials.

Features specific details on many membrane characterization techniques for various membrane materials of industrial and academic interest

Contains examples of international best practice techniques for the evaluation of several membrane parameters, including pore size, charge, and fouling

Discusses various membrane models more suitable to a specific application Provides examples of ab initio calculations for the design, optimization, and scale-up of processes based on characterization data

Mathematical Methods in Chemical and Biological Engineering describes basic to moderately advanced mathematical techniques useful for shaping the

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model-based analysis of chemical and biological engineering systems. Covering an ideal balance of basic mathematical principles and applications to physico-chemical problems, this book presents examples drawn from recent scientific and technical literature on chemical engineering, biological and biomedical engineering, food processing, and a variety of diffusional problems to demonstrate the real-world value of the mathematical methods. Emphasis is placed on the background and physical understanding of the problems to prepare students for future challenging and innovative applications. Appropriate for one-year transport phenomena (also called transport processes) and separation processes course. First semester covers fluid mechanics, heat and mass transfer; second semester covers separation process principles (includes unit operations). The title of this Fourth Edition has been changed from Transport Processes and Unit Operations to Transport Processes and Separation Process Principles (Includes Unit Operations). This was done because the term Unit Operations has been largely superseded by the term Separation Processes which better reflects the present modern nomenclature being used. The main objectives and the format of the Fourth Edition remain the same. The sections on momentum transfer have been greatly expanded, especially in the sections on fluidized beds, flow meters, mixing, and non-Newtonian fluids. Material has been added to the chapter on mass transfer. The chapters on absorption, distillation, and liquid-liquid

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extraction have also been enlarged. More new material has been added to the sections on ion exchange and crystallization. The chapter on membrane separation processes has been greatly expanded especially for gas-membrane theory.

Analysis of Transport Phenomena, Second Edition, provides a unified treatment of momentum, heat, and mass transfer, emphasizing the concepts and analytical techniques that apply to these transport processes. The second edition has been revised to reinforce the progression from simple to complex topics and to better introduce the applied mathematics that is needed both to understand classical results and to model novel systems. A common set of formulation, simplification, and solution methods is applied first to heat or mass transfer in stationary media and then to fluid mechanics, convective heat or mass transfer, and systems involving various kinds of coupled fluxes. FEATURES: * Explains classical methods and results, preparing students for engineering practice and more advanced study or research * Covers everything from heat and mass transfer in stationary media to fluid mechanics, free convection, and turbulence * Improved organization, including the establishment of a more integrative approach * Emphasizes concepts and analytical techniques that apply to all transport processes * Mathematical techniques are introduced more gradually to provide students with a better foundation for more complicated topics discussed in later chapters Revised extensively and updated with several new topics, this book discusses the principles and applications of

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"Heat and Mass Tansfer". It is written with extensive pedagogy, clear explanations adn examples throughout to elucidate the concepts and facilitate problem solving.

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